



# DOCS 1500

Deployable Oxygen Concentration System (DOCS) 1500 offers the lowest cost per ccf / m<sup>3</sup> of oxygen.

## ON-SITE OXYGEN CONCENTRATOR

Characteristic	Value / Description
Discharge flow rate	3.2 tons per day   3180 scfh   1500 lpm   90 m <sup>3</sup> /hour
O <sub>2</sub> purity @ discharge flow rate	93% +/- 3%
O <sub>2</sub> output pressure w/out O <sub>2</sub> compressor	7-10 psig   0.48-0.69 barg (PCI can supply external oxygen booster for higher pressures)
Operating temperature	0°F to 120°F   -18°C to 49°C
Operating power	460 VAC, 3-phase, 60 Hz or 380 VAC, 3-phase, 50 Hz
Average power consumption (estimate)	43 kW @ 7 psig output pressure 51 kW @ 55 psig output pressure
Amperage @ 7 psig output pressure	55 (115) amps average (maximum) draw at 460 VAC configuration 66 (140) amps average (maximum) draw at 380 VAC configuration
Base dimensions (estimate)	19' L x 9' W x 12' H   580 cm x 274 cm x 366 cm
Weight (approximate)	20000 lbs   9000 kg
System assembly	Turn-key skid mounted systems
Average schedule maintenance cost	\$100-\$250 per month (depending on configuration)
Average operating cost at 7 psig	\$0.11-\$0.17 per 100 scf   \$0.04-\$0.06 per m <sup>3</sup>

<sup>1</sup> Performance parameters stated at standard conditions (59°F 14.7 psig 0% RH / 15°C 101.325kPa 0% RH)

<sup>2</sup> Available in CE compliant configuration

